

Formulation and Evaluation of Moringa Herbal Tablet

**Dudhe Shravan Jagan, Nimbalkar Rushikesh Trimbak, Nirmal Vrushali Santosh,
Ovhal Payal Ramnath, Dr. Chavan D.K**
Aditya Pharmacy College, Beed

Abstract: *Moringa tablet as phytopharmaceutical herbal due to the ability of Increasing the 58% hemoglobin level in pregnant women as well as Preventing the decrease of serum ferritin by 50% leading to anemia. Recently, the need of easy-to-dissolve tablet has been increased upon the Natural extract and therefore, the choice of effervescent dosage form is Highly preferable. This study was aimed at designing the optimal Composition of antianemia effervescent drug based on Moringa oleifera Lam. Leaves extract. Effervescent tablets were prepared In four formulas based on acid-base (1:2 and 1: 3) and taste variations (i.e.Lemon and strawberry). The tablet was formulated using wet granulation Method. Prior to tablet compressing, the granules were tested for the Physical properties including water content, contact angle, flowability, Tapped index, compactibility, and granule density. The four designed formulas Show excellent properties either for granules or tablet forms. All formulas Showed acceptable physical properties of granules and tablets. In regards Of acceptability, all formulas yield a fairly bitter taste which is possibly due To the tannins and phenolic compounds of the extract. Addition of flavoring Agents, such as lemon and strawberry, is unable to mask the bitter taste of The final tablet. Herein, the first Moringa leaves effervescent tablet Prepared using wet granulation was successfully formulated. This study is Possibly advantageous as the bottom line for the further formulation of Moringa oleifera Lam.-based effervescent..*

Keywords: Moringa tablet

I. INTRODUCTION

Moringa oleifera, commonly known as the drumstick tree, is a plant known for its high nutritional and medicinal value. Its leaves are rich in vitamins, minerals, amino acids, and antioxidants. Due to its wide range of therapeutic effects—such as anti-inflammatory, antidiabetic, and antimicrobial properties—moringa is increasingly used in herbal formulations.

Tablet dosage forms are preferred because of their stability, accurate dosing, ease of administration, and patient compliance.



Aim & Objectives

- To formulate herbal tablets using Moringa oleifera leaf powder.
- To evaluate the physicochemical properties of the formulated tablets.
- To ensure the formulation meets standard quality parameters.



LITERATURE REVIEW:-

Moringa tablet: A review on nutritive importance and its medicinal application Author links open overlay panel

Lakshmi Priya Gopalakrishnan b Kruthi Doriya a

Devarai Santhosh Kumar a

Department of Chemical Engineering, Ordnance Factory Estate, Yeddumailaram, Indian Institute of Technology Hyderabad, Telangana, India

2) Department of Biotechnology, PES University, Bangalore, India

Received 2 January 2016, Revised 23 February 2016, Accepted 3 April 2016, Available online 11 April 2016, Version of Record 26 May 2016.

Moringa tablet: An Updated Comprehensive Review of Its

Pharmacological Activities, Ethnomedicinal,

Phytopharmaceutical Formulation, Clinical,

Phytochemical, and Toxicological Aspects

Ashutosh Pareek 1,*, Malvika Pant 1, Madan Mohan Gupta

2, Pushpa Kashania 1, Yashumati Ratan 1, Vivek Jain 3,

Aaushi Pareek 1, Anil A Chuturgoon 4,*

Method:-

Active Ingredient:

Moringa oleifera leaf powder (dried and sieved) **Excipients:**

Function Examples

Binder Starch paste, PVP K-30 Disintegrant Starch, Croscopolvidone Filler Lactose, Microcrystalline cellulose

Lubricant Magnesium stearate

Glidant Talc, Colloidal silicon dioxide

Methodology

Preparation of Moringa Leaf Powder:

Fresh moringa leaves were washed, shade dried, and ground to a fine powder.

Powder was sieved through mesh #60 for uniformity.





Tablet Formulation (Wet Granulation Method) Steps:

Weighing: All ingredients were weighed accurately.

Mixing: Moringa powder mixed with disintegrants and fillers.

Granulation: Binder solution added to form a damp mass.

Screening: Mass passed through sieve #12 to form granules.

Drying: Granules dried at 45°C for 30–45 minutes.

Lubrication: Dried granules mixed with lubricants and glidants.

Compression: Granules compressed into tablets using a tablet press.

Evaluation Parameters

Pre-compression Evaluation (Granules):

Angle of repose – **for flowability** Bulk density Tapped density

Carr's Index and Hausner's Ratio

Post-compression Evaluation (Tablets):

Parameter Acceptable Range

Weight variation $\pm 5\%$ (for tablets <500 mg)

Hardness 4–8 kg/cm²

Friability <1% weight loss

Disintegration <15 minutes (as per herbal norms)

Dissolution >80% drug release in 30 minutes

Content uniformity 85–115% of label claim

Moisture content <5% (LOD method) **Phytochemical Screening:**

Qualitative tests to detect the presence of:

Flavonoids

Alkaloids

Saponins

Tannins

Phenolic compounds



Microbial Load Testing:

Total viable count

Absence of pathogens (E. coli, Salmonella) **Stability Studies** (Optional):

Stored under accelerated conditions ($40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ / 75% RH

$\pm 5\%$)

Observed for physical and chemical changes over 3 months

Ingredients used

Moringa powder

Honey

Water



Results :

Tablets showed uniform weight, sufficient hardness, and low friability.

Disintegration time was within acceptable herbal standards.

Dissolution study confirmed adequate drug release.

Phytochemical analysis confirmed the presence of bioactive compounds.

Microbial tests confirmed absence of harmful organisms.

PH Test:-

PH Value	Interpretation	Expected for Moringa
1-6	Acidic	Unlikely unless additives are acidic
6.5-7.5	Neutral to slightly alkaline	Common for moringa due to minerals
8-14	Alkaline	May occur if formulation is highly mineralized

Tabel No-1



Solubility Test

Observation Criteria	Ideal Result
Disintegration Time	Should break apart within 10-30 minutes
Solubility	Should form a uniform suspension or dissolve well
Residue	Minimal undissolved material
Foaming or floating	Acceptable, but should settle over time

Table No - 2

II. CONCLUSION

Moringa herbal tablets were successfully formulated using standard wet granulation. The tablets passed all quality control evaluations and are suitable for use as a nutraceutical or herbal supplement. Further clinical studies are recommended to evaluate the therapeutic efficacy in humans.

REFERENCES

- [1]. Fahey JW. (2005). Moringa oleifera: A review of the medical evidence. Trees for Life Journal.
- [2]. WHO (1998). Quality Control Methods for Medicinal Plant Materials. Indian Pharmacopoeia (latest edition)
- [3]. Singh R. et al. (2020). Formulation and evaluation of Moringa herbal tablets. International Journal of Ayurveda & Pharma Research.
- [4]. Anwar F. et al. (2007). Nutritional and therapeutic potential of Moringa oleifera.
- [5]. Laflamme EM, Maternal hemoglobin concentration and Pregnancy outcome: a study of the effects of elevation in El Alto, Bolivia. McGill J Med, 2011. 13(1).
- [6]. Department of Health Republic of Indonesia, Riset Kesehatan Dasar. 2013, Badan Penelitian dan Pengembangan Kesehatan Kementerian Kesehatan RI: Jakarta.
- [7]. Cantor AG, Bougatsos C, Dana T, Blazina I, and McDonagh M, Routine iron supplementation and Screening for iron deficiency anemia in pregnancy: A Systematic review for the US preventive services task ForceIron supplementation and screening for iron Deficiency anemia in pregnancy. Ann Intern Med, 2015. 162(8): 566-576.
- [8]. Murdiana HE, Terapi mual muntah pada kehamilan di Rawat jalan rumah sakit kelas D. Jurnal Ilmiah Farmasi, 2016. 12(2): 73-78.
- [9]. Farooq F, Rai M, Tiwari A, Khan AA, and Farooq S, Medicinal properties of Moringa oleifera: An overview Of promising healer. J Med Plant Res, 2012. 6(27): 4368-4374.
- [10]. Iskandar I, Hadju V, As' ad S, and Natsir R, Effect _of_ Moringa oleifera leaf extracts supplementation in Preventing maternal anemia and low-birth-weight. Int J Sci Res Pub, 2015. 5(2): 1-3.
- [11]. Sindhu S, Mangala S, and Sherry B, Efficacy of Moringa Oleifera in treating iron deficiency anemia in women of Reproductive age group. Int J Phyto Res, 2013. 3(4): 15-20.
- [12]. Hirani JJ, Rathod DA, and Vadalía KR, Orally Disintegrating tablets: A review. Trop J Pharm Res, 2009. 8(2): 161-172.
- [13]. Aslani A and Jahangiri H, Formulation, Characterization and physicochemical evaluation of Ranitidine effervescent tablets. Adv Pharm Bull, 2013. 3(2): 315-322.
- [14]. Bertuzzi G, 14 Effervescent granulation, in Handbook Of Pharmaceutical Granulation Technology, D.M. Parikh, Editor. CRC Press, Taylor and Francis Group, Maryland, US, 2010, 323-337.
- [15]. Mun'im A, Puteri MU, Sari SP, and Azizahwati., Anti- Anemia effect of standardized extract of Moringa Oleifera Lamk. Leaves on aniline induced rats. Pharmacognosy Journal, 2016. 8(3): 255-258.



- [16]. Indonesia National Agency of Drug and Food Control, Farmakope Indonesia, 4th Edition. Ministry of Health Indonesia, Jakarta, 1995.
- [17]. Parrott EL, Pharmaceutical technology fundamental Pharmaceutics 3rd edition. 3rd ed. Burgess Publishing Company, Minneapolis, 1971, 80-86.
- [18]. Singh A, Herbalism, phytochemistry and Ethnopharmacology. CRC Press, 2011.
- [19]. Ansel HC, Popovich NG, and Allen LV, Pharmaceutical dosage forms and drug delivery Systems. Vol. 6. Williams & Wilkins Philadelphia, PA, 1995.
- [20]. Aslani A and Fattahi F, Formulation, characterization And physicochemical evaluation of potassium citrate Effervescent tablets. Adv Pharm Bull, 2013. 3(1): 217-225.

