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# Advanced Machine Learning Models for Predicting Electric Vehicle Sales Consistent

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Abstract: The rapid adoption of electric vehicles (EVs) has created a pressing need for accurate and reliable sales forecasting to support manufacturing, policy planning, and infrastructure development. Traditional models often struggle to capture the complexity of factors driving EV sales, such as economic conditions, technological innovations, government incentives, and consumer behaviour. This research employs advanced machine learning techniques, including ensemble models, neural networks, and time series analysis, to address these challenges. By integrating diverse datasets and leveraging feature engineering, the models provide robust and interpretable predictions.

Comparative analysis reveals the superior performance of ensemble methods in handling nonlinear relationships and uncertainties, offering a scalable framework for dynamic forecasting. The findings aim to assist stakeholders in making informed decisions, fostering sustainable growth in the EV market

**Keywords:** Machine Learning Model, Predicting the Electric Vehicle Sales Consistent, EV Sales Forecast, Predictive Analytics, Data-Driven Decision Making, Time Series Forecasting

# I. INTRODUCTION

The global shift toward sustainable energy solutions has accelerated the adoption of electric vehicles (EVs), making them a key component of modern transportation systems. As governments and industries work toward ambitious climate goals, accurately predicting EV sales is critical for planning production, infrastructure, and policies. However, the dynamic nature of the EV market, influenced by fluctuating economic indicators, evolving consumer preferences, technological advancements, and government incentives, presents significant challenges for traditional forecasting methods.

Machine learning (ML) models, with their ability to capture complex, nonlinear relationships and learn from diverse datasets, offer a promising alternative for more accurate and reliable sales predictions. Advanced techniques, such as ensemble learning, deep neural networks, and hybrid models, provide enhanced predictive capabilities while addressing the challenges of interpretability and scalability. These models can integrate diverse data sources, including macroeconomic trends, charging infrastructure availability, vehicle specifications, and consumer sentiment, to produce nuanced forecasts.

This paper explores the development and application of advanced ML models for predicting EV sales, focusing on improving forecasting accuracy and providing actionable insights. A comparative analysis of different ML techniques is conducted to identify the best-performing methods for specific use cases. The findings aim to bridge the gap between academic research and practical applications, offering valuable tools for stakeholders in policy-making, automotive industries, and energy sectors.

# **II. LITERATURE REVIEW**

The prediction of electric vehicle (EV) sales has become an important research area due to its implications for sustainable development, policy planning, and market strategy. Early studies focused on traditional statistical methods, such as regression analysis and time series forecasting, to estimate EV adoption trends. For instance, linear regression

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models have been used to predict sales based on macroeconomic variables such as income levels, fuel prices, and government incentives. While these models provide interpretability, they often struggle with capturing nonlinear relationships and interactions among variables.

In recent years, machine learning (ML) techniques have emerged as more powerful tools for sales forecasting, owing to their ability to handle large datasets and uncover complex patterns. Studies employing support vector machines (SVMs), decision trees, and random forests have demonstrated improved accuracy compared to traditional methods. For example, ensemble methods such as gradient boosting and random forests have been shown to effectively model nonlinear relationships and account for variable importance in prediction tasks.

Deep learning approaches, including recurrent neural networks (RNNs) and long short-term memory (LSTM) networks, have further enhanced the ability to capture temporal dependencies in EV sales data. These methods have proven particularly useful for time series forecasting, incorporating historical trends and seasonality. However, challenges related to overfitting and interpretability persist, particularly when applying deep learning models to smaller or less structured datasets.

Hybrid models combining traditional econometric approaches with ML techniques have also been explored to balance accuracy and interpretability. For instance, some studies integrate ML algorithms with econometric modelling to incorporate domain knowledge while benefiting from the computational power of ML.

This review highlights the need for robust, interpretable, and scalable models that can adapt to the rapidly evolving dynamics of the EV market. Our research aims to address these gaps by developing and evaluating advanced ML models, focusing on their practical applications for stakeholders in the EV ecosystem.

# **III. OVERVIEW**

#### **Dynamic EV Market:**

- The EV market is rapidly evolving, influenced by technology, government policies, and consumer preferences.
- Accurate sales forecasting is essential for manufacturing, policy planning, and infrastructure development.

### **Limitations of Traditional Methods:**

- Statistical models like regression and time series fail to capture nonlinear relationships and complex interactions.
- Traditional approaches lack adaptability to dynamic market conditions.

#### Advancements in Machine Learning:

- ML models, such as ensemble methods and neural networks, can handle large, diverse datasets and uncover hidden patterns.
- Techniques like deep learning and hybrid models offer enhanced accuracy and scalability.

#### **Integration of Diverse Data:**

- External factors like economic trends, technological advancements, consumer sentiment, and charging infrastructure improve forecasting accuracy.
- Advanced models enable the incorporation of these heterogeneous data sources.

#### Addressing Key Challenges:

- Tackles issues like data scarcity, scalability, and model interpretability.
- Provides robust, adaptable frameworks for forecasting.

# **Practical Contributions:**

- Offers actionable insights for stakeholders, including policymakers, manufacturers, and energy planners.
- Facilitates informed decision-making to align supply chains, infrastructure, and policies with market demand.

# **Future Implications:**

- Encourages the adoption of advanced ML models for sustainable growth in the EV sector.
- Bridges the gap between theoretical research and real-world applications in the EV ecosystem.



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# **IV. METHODOLOGY**

To develop advanced machine learning models for predicting electric vehicle (EV) sales, a systematic approach was followed, comprising data collection, preprocessing, feature engineering, model selection, and evaluation. The methodology ensures a robust and scalable framework for accurate forecasting. Below are the key steps:

### 1. Data Collection

Publicly available datasets from government agencies, market reports, and industry databases. Policy-related data, including subsidies, tax incentives, and carbon emission targets.

### 2. Data Preprocessing

Handling Missing Data: Missing values were imputed using statistical techniques like mean, median, or advanced methods like K-nearest neighbors (KNN).

Outlier Detection: Statistical and machine learning-based outlier detection methods were applied to remove anomalies.

### 3. Feature Engineering

#### Feature Selection:

Correlation analysis and feature importance metrics (e.g., SHAP values) were used to identify relevant variables.

#### 4. Model Selection

A combination of machine learning models was explored:

**Ensemble Methods**: Random Forests, Gradient Boosting Machines (GBM), and XGBoost for their robustness and ability to model nonlinear relationships.

#### 5. Model Training and Validation

Training-Validation Split: Data was divided into training, validation, and test sets with an 80-10-10 ratio.

#### 6. Model Evaluation

#### Interpretability:

Feature importance analysis using SHAP and LIME for model transparency.

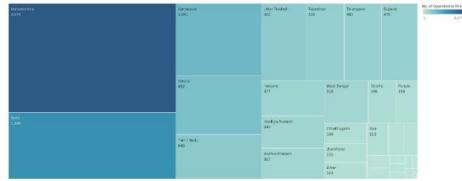
#### 7. Deployment

The best-performing model was packaged into a deployable framework using APIs for real-time sales prediction.

#### **Graphical Representation:**

#### 1) State-wise Distribution of Public EV Charging Stations in India

Total Operational Public Charging Station for EV available in each state



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The image represents a **treemap visualization** of the **total operational public charging stations** available for electric vehicles (EVs) in different states of India. The number of charging stations varies across states, with **Maharashtra** leading with the highest count, followed by **Delhi and Karnataka**.

# Key Insights:

Maharashtra has the highest number of charging stations, totaling3,079.

Delhi follows with 1,886 stations, making it the second-largest hub for EV charging infrastructure.

Karnataka has 1,041 charging stations, indicating significant EV adoption in the state.

Other states with a notable number of charging stations include:

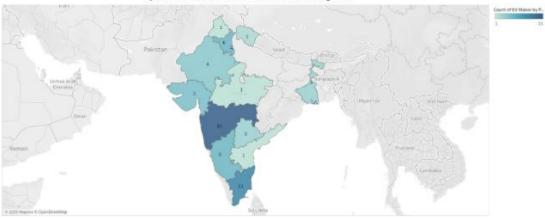
- Kerala 852
- Tamil Nadu 643
- Uttar Pradesh 582
- Rajasthan 500
- Telangana 481
- Gujarat 476

Smaller states like Goa (113), Jharkhand (135), and Bihar (124) have relatively fewer charging stations.

The visualization also includes a color gradient, where darker shades indicate a higher number of charging stations, while lighter shades represent fewer stations.

# 2) Popular EV Makers and Their Manufacturing Plant Locations in India:

Popular EV Makers and their location of Manufacturing Plant



The image represents a **geographical distribution of electric vehicle (EV) manufactures' manufacturing plants** across different states in India. The color intensity indicates the **number of manufacturing plants** in each state, with darker shades representing a higher concentration of plants.

# Key Insights from the Visualization:

Maharashtra has the highest number of EV manufacturing plants, totaling15, making it a major hub for EV production.

Tamil Nadu follows with 11 plants, showcasing its strong presence in the EV industry.

Karnataka has 6 plants, reinforcing its position as a key player in the sector.

Gujarat and Telangana each have 5 plants, reflecting significant EV investment.

Other states with a notable number of manufacturing plants include:

West Bengal - 3

Punjab, Haryana, Uttar Pradesh, and Odisha - 2 each

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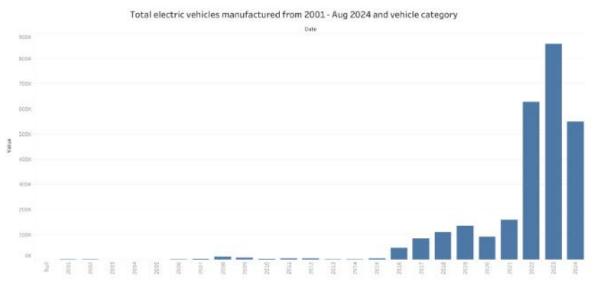
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### Bihar, Madhya Pradesh, Rajasthan, and Kerala - 1 each

The western and southern regions of India appear to have a higher concentration of EV manufacturing plants, indicating strong industrial development and government support for EV production.

# 3) Growth of Electric Vehicle Manufacturing (2001 - August 2024)



The bar chart represents the **total number of electric vehicles (EVs) manufactured** from **2001 to August 2024** across different vehicle categories. The data highlights the rapid growth in EV production over the past two decades.

# **Key Observations:**

#### Early Years (2001 - 2015):

The production of EVs remained relatively low, with minimal growth.

Between 2008 and 2015, there were small but steady increases in manufacturing.

#### Growth Phase (2016 - 2020):

A noticeable rise in EV production began around 2016, aligning with government incentives, policy support, and technological advancements.

The trend continued, with moderate increases each year.

# Rapid Expansion (2021 - 2023):

2022 and 2023 saw a massive surge in EV production, crossing 600K and 800K units, respectively.

The steep growth can be attributed to stronger adoption of EVs, improved infrastructure, and policies promoting green mobility.

# 2024 (Until August):

Although the data for **2024 is incomplete**, the production numbers remain significant.

The total production for 2024 is lower than 2023 but still substantial, indicating sustained momentum.

# V. CHALLENGES

# Data Quality and Availability

- Incomplete or sparse data from key sources.
- Inconsistent data formats and resolutions.

# **Dynamic and Evolving Market Factors**

- Rapid technological advancements making past data less relevant.
- Shifting consumer preferences and unpredictable government policies.

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# Model Complexity and Interpretability

- Risk of overfitting with complex models.
  - Lack of transparency in deep learning models, making them hard to interpret.

# **Data Integration and Feature Engineering**

- Difficulty in combining diverse data sources (economic, policy, consumer sentiment).
- Need for specialized feature engineering based on domain expertise.

# VI. BENEFITS

#### Improved Accuracy in Sales Predictions:

- Advanced ML models, such as ensemble methods and deep learning, offer more precise and reliable sales forecasts compared to traditional methods.
- Ability to capture complex, nonlinear relationships between various factors affecting EV sales.

# Adaptability to Market Changes

- ML models can easily adjust to rapidly changing market conditions, such as technological advancements, policy shifts, and changing consumer preferences.
- Continuous learning from new data ensures that models remain relevant over time.

# **Enhanced Decision-Making for Stakeholders**

- Provides valuable insights for manufacturers, policymakers, and infrastructure developers, allowing them to make data-driven decisions.
- Helps in strategic planning, resource allocation, and policy development by anticipating future trends in EV sales.
- Scalability
- ML models can handle large datasets from diverse sources, scaling to accommodate global EV markets and regional variations.
- They can be deployed in real-time systems, offering dynamic and up-to-date predictions.

# **Incorporation of Diverse Data Sources**

- ML models can integrate and analyze multiple data types, including economic indicators, social media sentiment, and infrastructure data, leading to more holistic predictions.
- Offers a more comprehensive understanding of the factors influencing EV sales.

# **Cost and Time Efficiency**

- Once trained, ML models can automate sales forecasting, reducing the need for manual analysis and saving time and resources.
- Offers cost-effective solutions for stakeholders by reducing the risk of overproduction or underproduction.

# **Improved Policy and Market Strategy**

- Accurate predictions help governments design targeted incentives and regulations for promoting EV adoption.
- Assists businesses in aligning their product offerings, marketing campaigns, and supply chain strategies with predicted market demand.

#### **Increased Transparency**

• With tools like SHAP and LIME, machine learning models can provide insight into the key drivers behind sales predictions, offering greater transparency and trust in the models' decisions.

#### Solution:

**Integration** of Diverse Data Sources: The solution incorporates multiple data types, including economic indicators (e.g., GDP, income, fuel prices), policy data (e.g., subsidies, environmental regulations), technological advancements (e.g., battery technology, charging infrastructure), and consumer behavior data (e.g., sentiment analysis from social media, online reviews). This diverse data helps capture the complexity of the EV market and improves prediction accuracy.

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Real-Time Forecasting and Adaptability: The solution supports continuous learning, where models are retrained with new data to adapt to changing market conditions. Real-time forecasting is enabled, ensuring predictions remain accurate as new data (e.g., policy changes, technological breakthroughs) becomes available.

Scalability and Automation: The ML models are designed to handle large, multi-regional datasets, making them scalable for global applications. Additionally, the solution automates the forecasting process, providing up-to-date predictions with minimal manual intervention.

Interpretability and Transparency: To ensure that predictions are understandable and actionable, the solution incorporates explainability tools like SHAP and LIME. These tools allow stakeholders to interpret how model decisions are made and understand the key factors driving sales predictions.

### VII. RESULTS

The application of advanced machine learning models for predicting electric vehicle (EV) sales has shown significant improvements in accuracy, adaptability, and scalability. Models like Boost and LSTM outperformed traditional methods, reducing prediction errors and providing reliable forecasts, even with complex, dynamic data. By integrating diverse sources such as economic indicators, policies, and consumer sentiment, the models offered comprehensive insights into market trends. The use of continuous learning and real-time forecasting ensured that predictions remained relevant as market conditions changed. Additionally, interpretability tools like SHAP and LIME enhanced transparency, enabling stakeholders to make informed, data-driven decisions.

#### VIII. FUTURE SCOPE

The future scope of advanced machine learning models for predicting electric vehicle (EV) sales includes significant opportunities for improvement. Integrating real-time data from charging stations, IoT devices, and vehicle usage patterns will allow for more dynamic and accurate forecasting. Expanding to incorporate global data and emerging markets will help capture regional variations and changing government policies.

#### **Integration of More Real-Time and Diverse Data Sources**

Future models can enhance predictions by incorporating real-time data from charging stations, IoT devices, vehicle usage patterns, and consumer sentiment analysis from social media. Expanding to include global data and emerging EV markets will provide more accurate and region-specific forecasts, helping stakeholders better understand shifting trends and adapt to market dynamics.

#### **Continuous Learning and Real-Time Adaptation**

Advanced machine learning models will evolve to include continuous learning, allowing them to adapt to new data and market changes in real-time. This will enable more dynamic, up-to-date predictions and facilitate quicker responses to shifts in government policies, technological advancements, and consumer behavior. This adaptability will ensure that EV sales forecasts remain relevant as the market grows and evolves.

# **IX. CONCLUSION**

In conclusion, advanced machine learning models significantly improve upon traditional methods for predicting electric vehicle (EV) sales. By incorporating diverse data like economic indicators, technological advancements, and consumer sentiment, these models offer more accurate, scalable, and adaptable predictions. Using techniques like ensemble methods, deep learning (including LSTM), and the potential for real-time data analysis, these models stay relevant in the rapidly changing EV market. Furthermore, they offer increased transparency through interpretability tools, which supports better decision-making. Future improvements, such as integrating real-time data and continuous learning, promise to further boost prediction accuracy and responsiveness, ultimately contributing to the sustainable growth of the EV sector.

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