IJARSCT



International Journal of Advanced Research in Science, Communication and Technology

International Open-Access, Double-Blind, Peer-Reviewed, Refereed, Multidisciplinary Online Journal

Impact Factor: 7.67

Volume 5, Issue 3, April 2025

Developing a Powder Feeding System for Tungsten Inert Gas (TIG) Cabling

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Abstract: With the TIG cladding process, materials of diverse characteristics can be deposited or coated onto any structural element to improve its surface characteristics, including corrosion resistance, wear resistance, and hardness. Such materials can be deposited through a method utilizing powder blowing. A powder feeding system for the TIG cladding process has been designed and built in this research. The operation of several components has been explored. Furthermore, with a proper setup, this powder feed system can also be utilized within a general-purpose TIG welding system to make a low-budget cladding system.

DOI: 10.48175/IJARSCT-25072

Keywords: TIG cladding process





